

Gas tube with integrated Picatinny rails

STANAG 4694

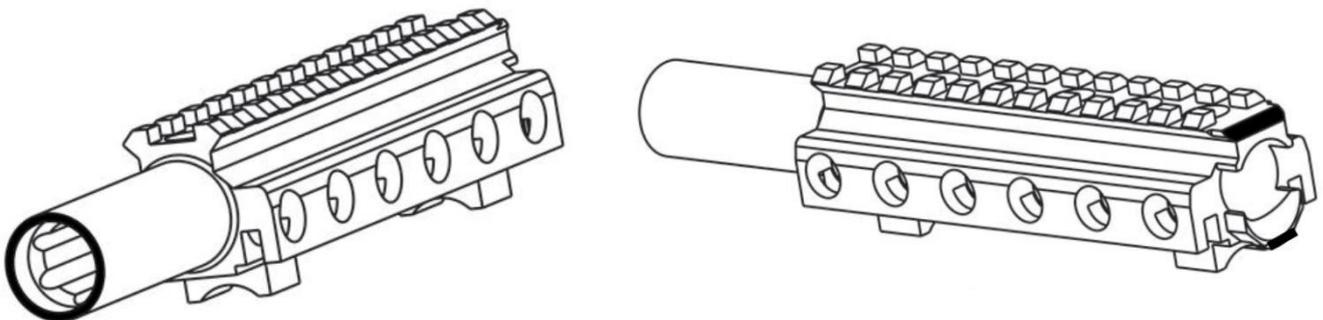
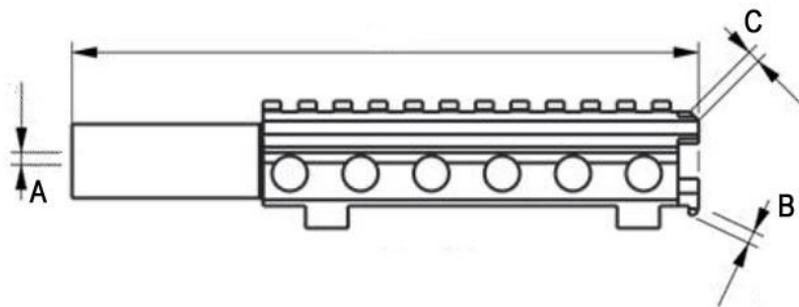
Material: aluminium

Weight: 173 grams

Works with all standard AKMs



Due to differences in assembly and part tolerances between manufacturers the gas tube is manufactured with extra material present that ought to be filed down in order to achieve a tight fit on most AKM pattern rifles.



Due to differences in assembly and part tolerances between manufacturers the extent of work needed to take off excess material from the above indicated surfaces may vary.

Step 1. Try to place the front portion of the gas tube in the gas block. If it does not fit right out of the box, use a chamfer tool to make a chamfer that matches your gas block circumference (Area A on the diagram). Lock the front portion of the gas tube into the gas block.

Step 2. Once the front portion of the gas tube is in place, place the opposite end of the gas tube in the designated part of the rear sight block . If it does not fit out of the box, it may require additional filing of

surfaces A and B respectively. The length of the gas tube is oversized in order to fit rifles with differences in the positioning of the gas block in relation to the rear sight block. The gas tube may require additional trimming to make it shorter in overall length, this can be done by filing down the along the circumference of surface A. Once the gas tube reaches proper overall length it should fit properly in the designated area of the rear sight block. If it does not lock into the bottom part of the rear sight block, the lug shown as surface B in the diagram may require fitting. In order to fit the lug shown as surface B, take a non-metal mallet and hit the gas tube lightly from above. The area where paint gets scraped off surface B will require filing. Use a file to gently take off excess material from surface B marked on the diagram. If the gas tube locks into the bottom part of the rear sight block and sits tight you may move on to the next step.

Step 3. If the locking lever in the rear sight block does not lock the gas tube in place take a non-metal mallet and hit the locking lever lightly from above with the gas tube in place with areas A and B already fitted properly. The area where paint gets scraped off surface C will require filing. Use a file to gently take off excess material from surface C marked on the diagram until the rear sight block lever locks into place.

Be very careful in order not to file down too much material, that will result in the part getting loose.

If you do not feel comfortable installing this part on your own, please contact a professional gunsmith. A video instruction is available on YouTube at the "WBP Rogów" channel.